

for special push-type broaches "duMont"

1. PUSH-TYPE BROACHES

- 1.1 Multiple-pass (with bushing) like article no. 29 0405
- 1.2 One pass (with bushing) like article no. 29 0420 with chamfer feature
- 1.3 Production type (without bushing) with chamfer feature

2. PROFILE

Keyway Square Hexagon Round Rectangular

Other profile

(DIN no. or sketch)

- 2.1 Profile size and tolerance _____
- 2.2 Corner radius _____
- 2.3 Cutting length _____

3. STARTING BORE

- 3.1 Shape _____
- 3.2 Size and tolerance _____

4. MATERIAL TO BE BROACHED

DIN no. or description _____

5. NUMBER OF PIECES TO BE BROACHED

Number of pieces _____

6. MACHINE BEING USED

- 6.1 Press _____ 6.4 Height over table _____
- 6.2 Other _____ 6.5 Stroke _____
- 6.3 Pressure _____

7. CONTACT DETAILS

Date _____ Company _____

Phone number _____

E-Mail _____ Fax _____